



## ST60 DUAL & ST60R DUAL

### Silicon Based Thermopile Detector

**Features:** A two-channel silicon-based thermopile detector in a TO-5 package. Each small active area size is 0.61mm x 0.61mm. This is our lowest-cost and fastest time constant two-channel detector. It delivers a time constant of 18ms with Nitrogen encapsulation gas combined with a very low Temperature Coefficient of Responsivity of  $-0.04\%/^{\circ}\text{C}$ . This detector has a very short thermal shock response to ambient temperature change.

**Options: 1)** See [Standard Windows and Filters](#) for list of optical filter options. **2)** **ST60R Dual** version offers a low-cost (20% tolerance) poly-silicon resistor to be used as a PTC thermistor. **3)** Internal 30k $\Omega$  5% NTC chip thermistor provides ambient package temperature measurement. See [Thermistor Options](#) p/n: DC-4005. See [Thermopile Configuration Table](#) for more options.

**Applications:** Gas analysis in handheld gas monitors for automotive exhaust, industrial/environmental leak detection and air quality monitoring.

**Benefits:** Low cost and small active area size with medium output.

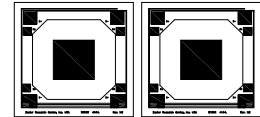
### Technical Specifications

Specifications apply at 23°C with KBr Window and Nitrogen encapsulating gas

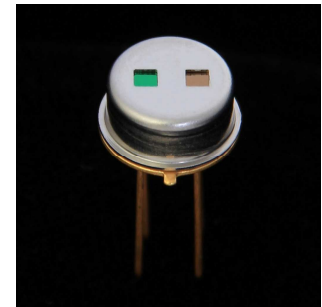
Parameter	Min	Typical	Max	Symbol	Units	Comments
Active Area size	.61 x .61			AA	mm	Hot junction size, per element.
Element Area	.37			A	mm <sup>2</sup>	
Number of Junctions	80					Per element.
Number of Channels	2					Per detector package.
Output Voltage	78	93	108	V <sub>s</sub>	$\mu\text{V}$	DC, H=330 $\mu\text{W}/\text{cm}^2$ (3)
Signal-to-Noise Ratio	2305	2969	3981	SNR	$\sqrt{\text{Hz}}$	DC, SNR=V <sub>s</sub> /V <sub>n</sub>
Responsivity	63.5	75.7	88.0	$\mathcal{R}$	V/W	DC, $\mathcal{R}=V_s/HA$ (2)
Resistance	45	60	70	R	k $\Omega$	Detector element
Temperature Coefficient of $\mathcal{R}$	-.04				%/ $^{\circ}\text{C}$	Best linear fit, 0° to 85°C (1)
Temperature Coefficient of R	.11				%/ $^{\circ}\text{C}$	Best fit, 0° to 85°C (1)
Noise Voltage	27.1	31.3	33.8	V <sub>n</sub>	nV/ $\sqrt{\text{Hz}}$	V <sub>n</sub> <sup>2</sup> =4kTR
Noise Equivalent Power	.31	.41	.53	NEP	nW/ $\sqrt{\text{Hz}}$	DC, NEP= V <sub>n</sub> HA/V <sub>s</sub> (2)
Detectivity	1.15	1.47	1.98	D*	10 <sup>8</sup> cm $\sqrt{\text{Hz}}/\text{W}$	DC, D* <sup>2</sup> =V <sub>s</sub> <sup>2</sup> /V <sub>n</sub> H $\sqrt{A}$ (2)
Time Constant	18			$\mathcal{T}$	ms	Chopped, -3dB point (1)
Field of View	24°/52°			FOV	Degrees	See Assembly Drawings for FOV Description.
Package Type	TO-5,					Standard package hole size: (2) .060" X .060" sq. holes
Element Matching	5			$\mathcal{M}$	%	$\mathcal{M}= V_A-V_B /V_B$ (2)
Element Separation	3.02				mm	Center to Center
Operating Temperature	-50		100	T <sub>a</sub>	$^{\circ}\text{C}$	
<b>ST60R</b> Thermistor Option	~24	30	~36	R <sub>T</sub>	k $\Omega$	PTC Poly-Silicon resistor on detector die.
<b>ST60R</b> Thermistor Temperature Coefficient of R	.107	.11	.113		%/ $^{\circ}\text{C}$	$\Delta R/(R\Delta T)$ , Best fit, 0° to 85°C (1)

**General Specifications:** Flat spectral response from 100nm to > 100 $\mu\text{m}$ . Linear signal output from 10<sup>-6</sup> to 0.1W/cm<sup>2</sup>. Maximum incident radiance 0.1W/cm<sup>2</sup>, damage threshold  $\geq$  .5W/cm<sup>2</sup>

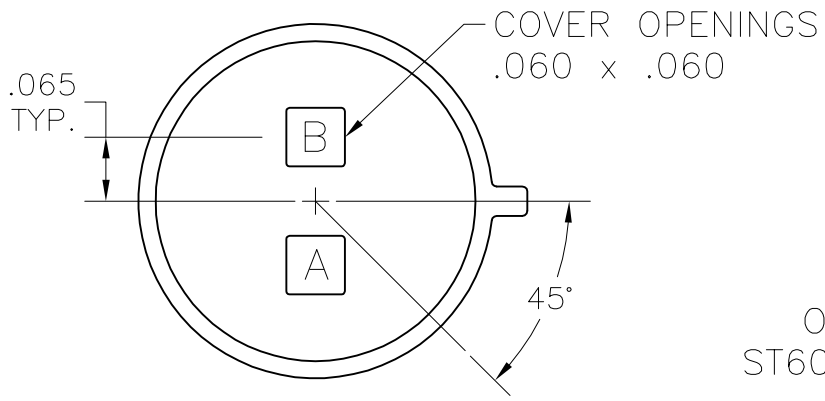
**Notes:** (1) Parameter is not 100% tested. 90% of all units meet these specifications. (2) A is detector area in cm<sup>2</sup>. (3) Test Conditions: 500K Blackbody source; Detector active surface 10cm from 0.6513cm Diameter Blackbody Aperture.



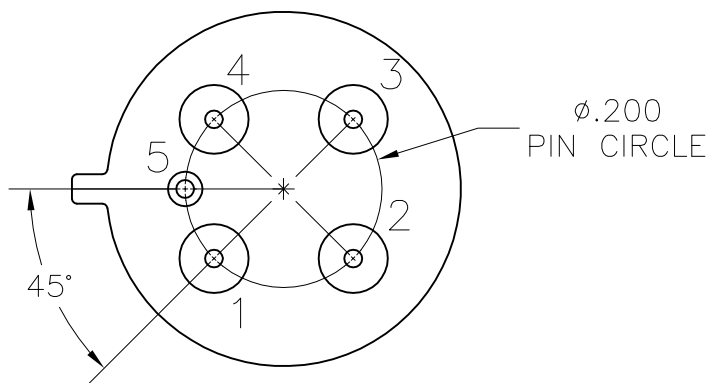
Detector circuit overlay



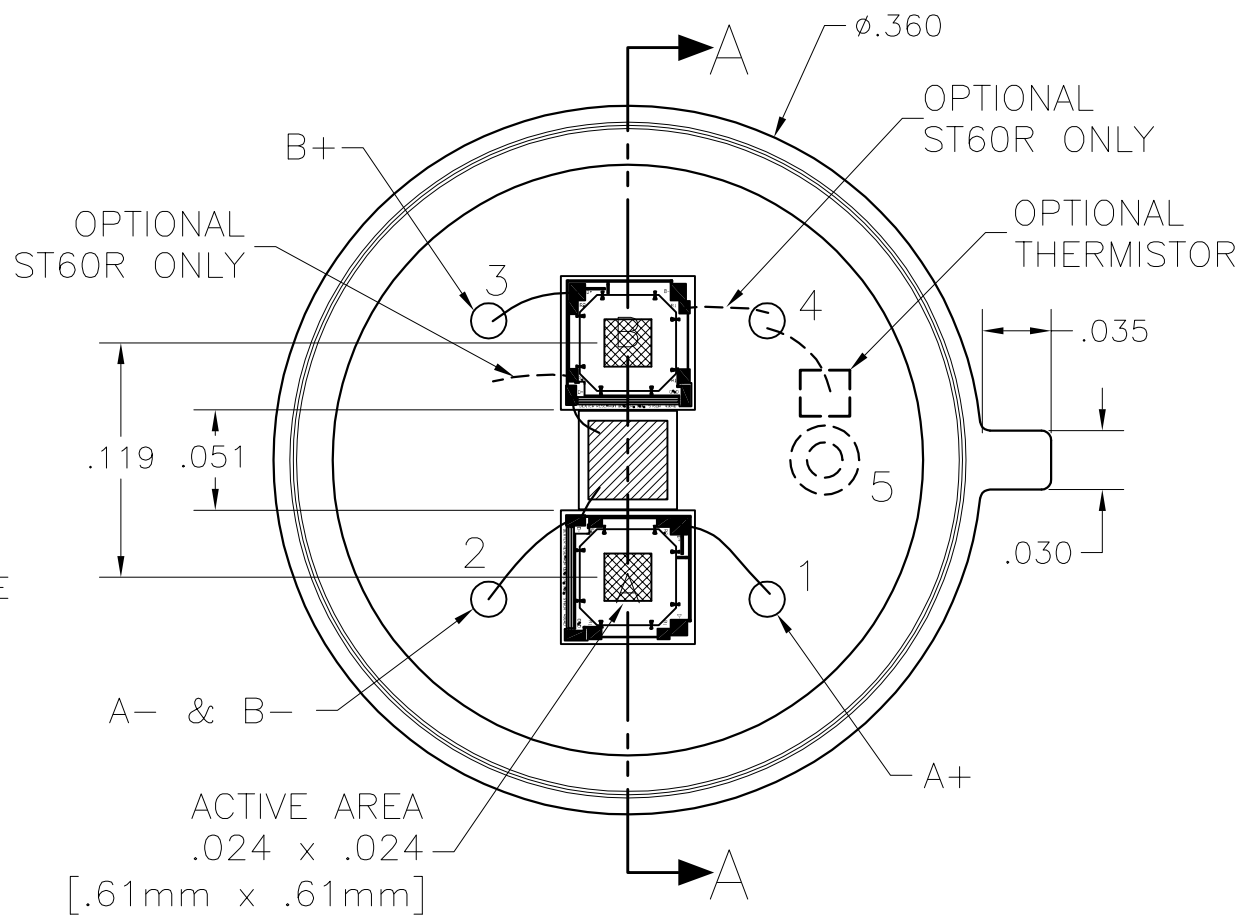
ST60 Dual



TOP VIEW WITH COVER



PIN OUT BOTTOM VIEW



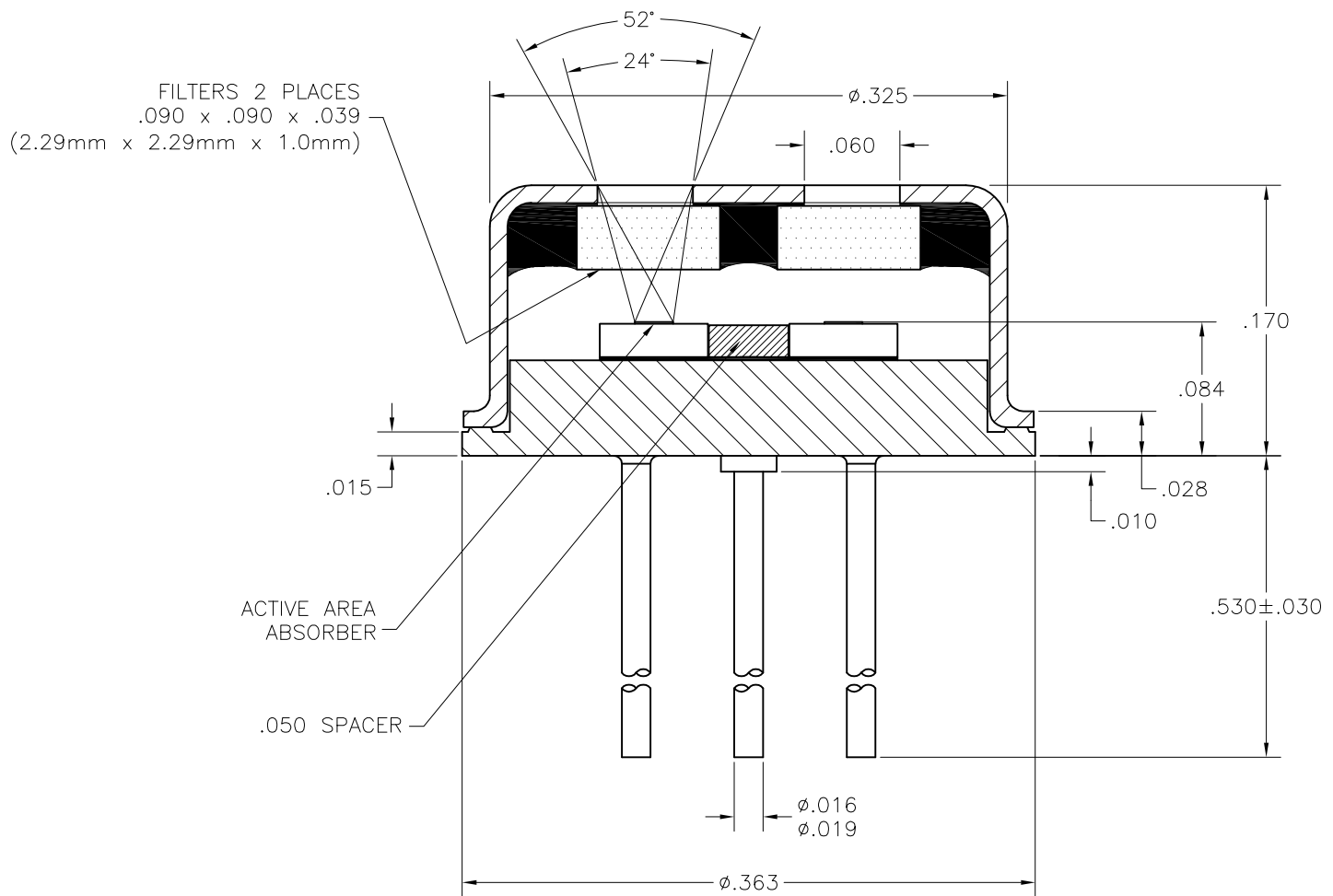
TOP VIEW WITHOUT COVER

PIN	ELEMENT	DESCRIPTION	P/N
1	A+		
2	DETECTOR COMMON (A- & B-)		
3	B+		
4	RESISTOR "ST60R"* OR THERMISTOR		
5	CASE GROUND, RESISTOR "ST60R"* OR THERMISTOR		

\* DETECTOR DIE POLY-SILICON RESISTOR

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.	
TOLERANCES ARE:	
FRACTIONS ±	DECIMALS .XX ± .01 .XXX ± .005
APPROVALS	ANGLES ±
DRAWN: DLJ	DATE: 10/9/12
CHECKED:	
ENGINEERED:	
APPROVED:	

DEXTER RESEARCH CENTER, Inc.			
7300 Huron River Dr., Dexter, MI 48130, ph. 734-426-3921 fax 734-426-5090			
ASSEMBLY, ST60/ST60R DUAL, TOP VIEW			
SIZE: A	SCALE:	DWG. NO. 1383.1	REV. NC
			PAGE: 1 OF 2
DRC PART NO.		MATERIAL:	FINISH:



FILTERS 2 PLACES  
 .090 x .090 x .039  
 (2.29mm x 2.29mm x 1.0mm)

ACTIVE AREA  
 ABSORBER  
 .050 SPACER

VIEW A-A

NOTE: SOME FEATURES NOT SHOWN FOR CLARITY

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TOLERANCES ARE:		7300 Huron River Dr., Dexter, MI 48130, ph. 734-426-3921 fax 734-426-5090			
FRACTIONS ±	DECIMALS .XX ± .01 .XXX ± .002	ANGLES ±			
APPROVALS	DATE				
DRAWN: DLJ	10/9/12	ASSEMBLY, ST60/ST60R DUAL CROSS SECTION			
CHECKED:		SIZE: A	SCALE: 9" : 1"	DWG. NO. 1383.2	REV. PAGE: NC 2 OF 2
ENGINEERED:		DRC PART NO.		MATERIAL:	FINISH:
APPROVED:					